

Work Order ID 52609-1

October 5, 2009 7:23:08 AM

TODAY



Page 1

Item ID: D3134-3

Revision ID: E

Item Name: Rod

Start Date: 10/05/09 Start Qty: 3

Required Date: 10/05/09 Req'd Qty: 4.00

Reference:

Accept

Split 09/10/05



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3134

Rev E

100

0.00



Small Fab

Small Fab

Memo

0.00

Open both ends with O0.161 (#20) drill and thread both ends as per Dwg D3134

Deburr rod, no sharp edges. Bend as per Dwg D3134 using template D3134-3T3

110

0.00



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

120

0.00



Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

3X

mt 09/10/06

→ 02/10/06

43

09-10-06

Work Order ID 52609

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Page 2

Item ID: D3134-3

Revision ID: E

Item Name: Rod

Start Date: 10/05/09 Start Qty: 4.00

Required Date: 10/05/09 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/07 *[Signature]*
MF
09-10-06

Picklist Print

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Page 1

Work Order ID: 52609

Parent Item: D3134-3RevE

Parent Item Name: Rod

Comments:

Start Date: 10/05/09

Required Date: 10/05/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.250W.049		Purchased	No			100	F	38.4810	9.5789			



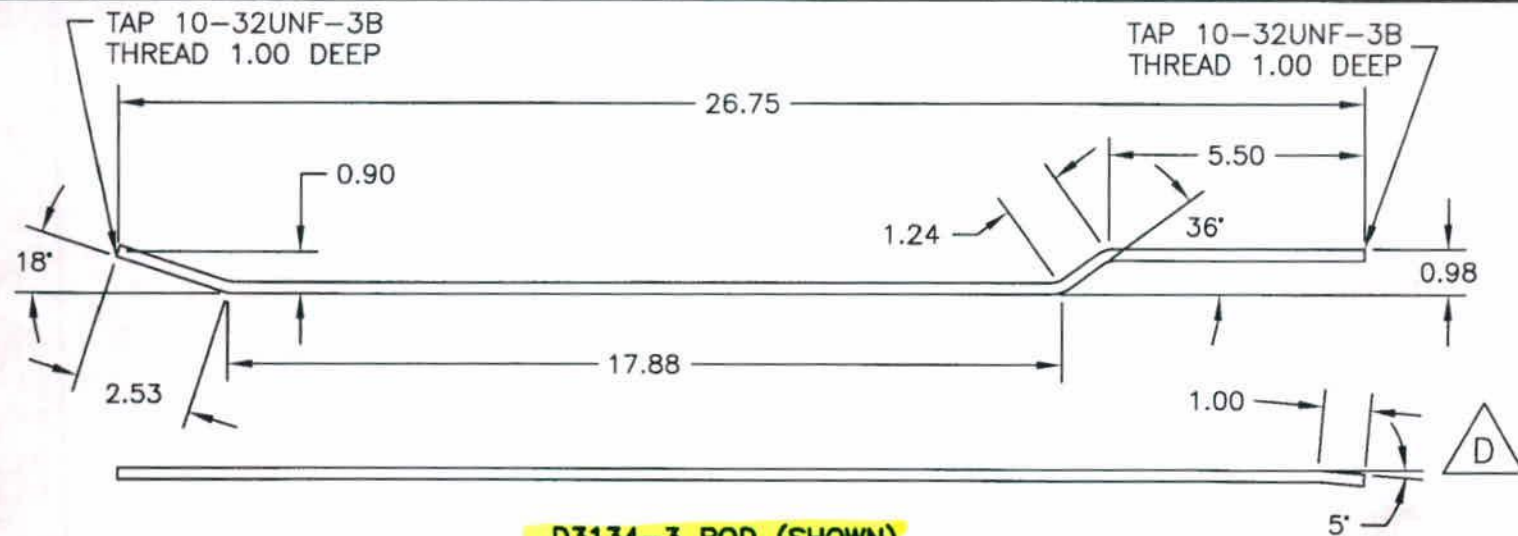
304 Seamless Tubing .250 x .049w

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	38.481	
109248	3.781	
112518 ✓	34.7	

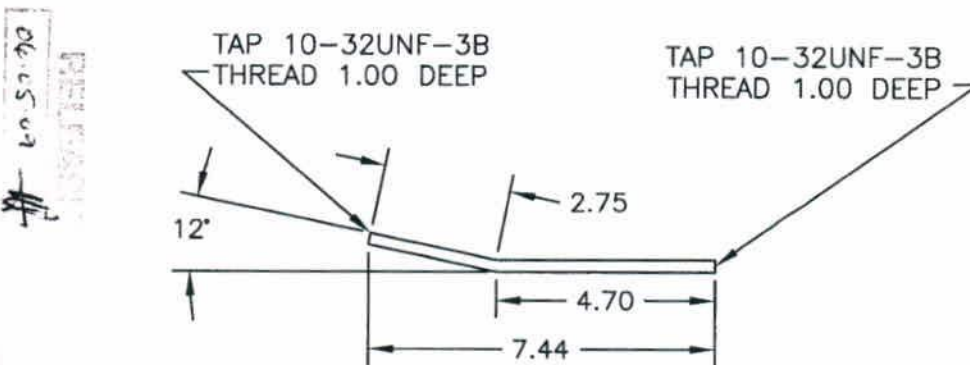
M-L 09/10/06
M112518

4052609

DART



D3134-3 ROD (SHOWN)
(REPLACES PREMIER P/N B30-23000-139)
D3134-4 ROD (OPPOSITE)



D3134-1 ROD
(REPLACES PREMIER P/N B30-23000-137)

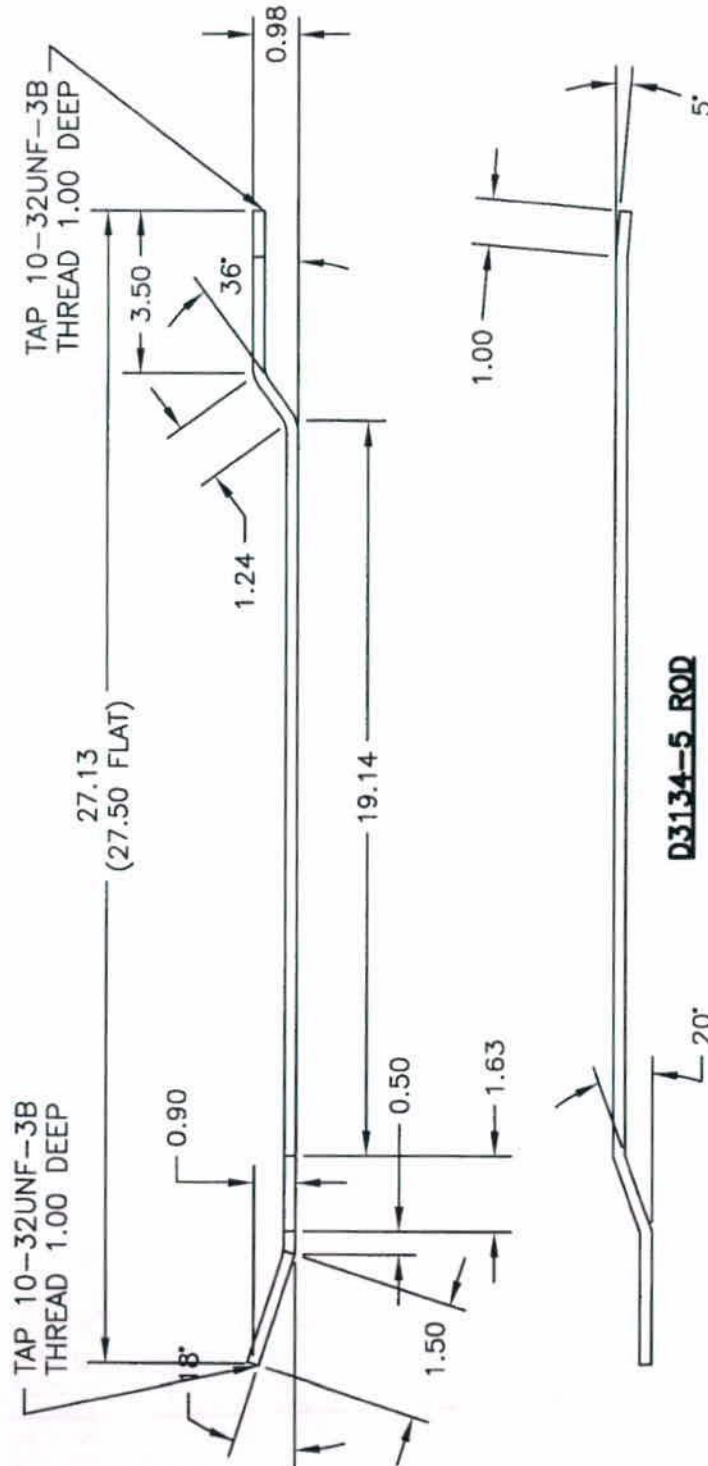
DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD
CHECKED		APPROVED		HAWKESBURY, ONTARIO, CANADA
DATE	06.05.08	TITLE	ROD	REV. E
		DRAWING NO.	D3134	SHEET 1 OF 2
				SCALE
				NTS
A	02.04.17	NEW ISSUE		
B	02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134-1		
C	04.10.18	ADD PART MARKING		
D	05.12.05	CORRECT VIEW		
E	06.05.08	ADD -5, REF DSI 9331		

NOTES

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL (REF DART SPEC. M304TR0.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3134	REV. E SHEET 2 OF 2
DATE 06.05.08		TITLE ROD	SCALE NTS



RELEASED
06-05-09 *[Signature]*

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